



Pergamon

Tetrahedron 55 (1999) 485–502

TETRAHEDRON

# Synthesis of 3,4-*bis*[(Methoxycarbonyl)methyl]thiophene and *bis*-, *ter*- and *penta*Thiophenes with Alternating 3,4-*bis*[(Methoxycarbonyl)methyl]-substituted Rings

Alessia Fazio,<sup>a</sup> Bartolo Gabriele,<sup>\*a</sup> Giuseppe Salerno<sup>\*a</sup> and Silvia Destri<sup>b</sup>

<sup>a</sup> *Dipartimento di Chimica, Università della Calabria, 87030 Arcavacata di Rende, Cosenza, Italy*

<sup>b</sup> *CNR, Istituto di Chimica delle Macromolecole, via Bassini 15, 20133 Milano, Italy*

Received 17 July 1998; revised 20 October 1998; accepted 5 November 1998

## Abstract

The synthesis of 3,4-*bis*[(methoxycarbonyl)methyl]thiophene and *bis*-, *ter*- and *penta*thiophenes, with alternating 3,4-*bis*[(methoxycarbonyl)methyl]-substituted rings, is reported. These new thiophene derivatives are possible precursors for the preparation of new conducting polymers useful as materials for electronics.

© 1998 Elsevier Science Ltd. All rights reserved.

Keywords: *carbonylation; coupling reactions; palladium; thiophenes*

## 1. Introduction

The synthesis of new 3-substituted or 3,4-disubstituted thiophenes has attracted great interest in the pharmaceutical industry due to the lower toxicity and higher pharmaceutical activity of 3-substituted thiophenes relative to their 2-substituted isomers.<sup>1</sup> More recently, 3- and 3,4-substituted compounds have been used as monomers for the preparation of  $\pi$ -conjugated oligomers and polymers exhibiting interesting electric and electronic properties.<sup>2</sup>

\* e-mail: b.gabriele@unical.it; g.salerno@unical.it

In particular, polythiophenes containing bulky alkyl groups at the  $\beta$ -position have been employed in the preparation of light-emitting diodes (LEDs), the emission of which ranges from red to blue depending on the extent of conjugation. The conjugation length depends on the amount of main chain distortion due to substituents on the backbone.<sup>3</sup> The regioregularity of the polythiophene chains for monosubstituted polymers in particular, as well as the nature of the substituents play a fundamental role in determining the properties of the materials, such as solubility, conductivity,<sup>4</sup> optical properties,<sup>5</sup> non-linear susceptibility  $\chi^{(3)}$  ( $-3\omega, \omega, \omega, \omega$ )<sup>6</sup> and crystallinity.<sup>7</sup> Furthermore, chirality can be induced in the polymer backbone if the substituents are enantiomerically pure groups. With highly regioregular polymers even stereomutation, depending on the type of cooling after the material melting, can be observed.<sup>8</sup>

Since thiophenes undergo electrophilic substitution and metallation reactions preferentially at the  $\alpha$ -position,<sup>9</sup>  $\beta$ -alkyl substituted molecules are usually prepared from the corresponding halides.<sup>10</sup> Other methods employ ring-closure reactions starting from different noncyclic substrates, but often they lead to products with more than two substitutions in the thiophene ring.<sup>11</sup>

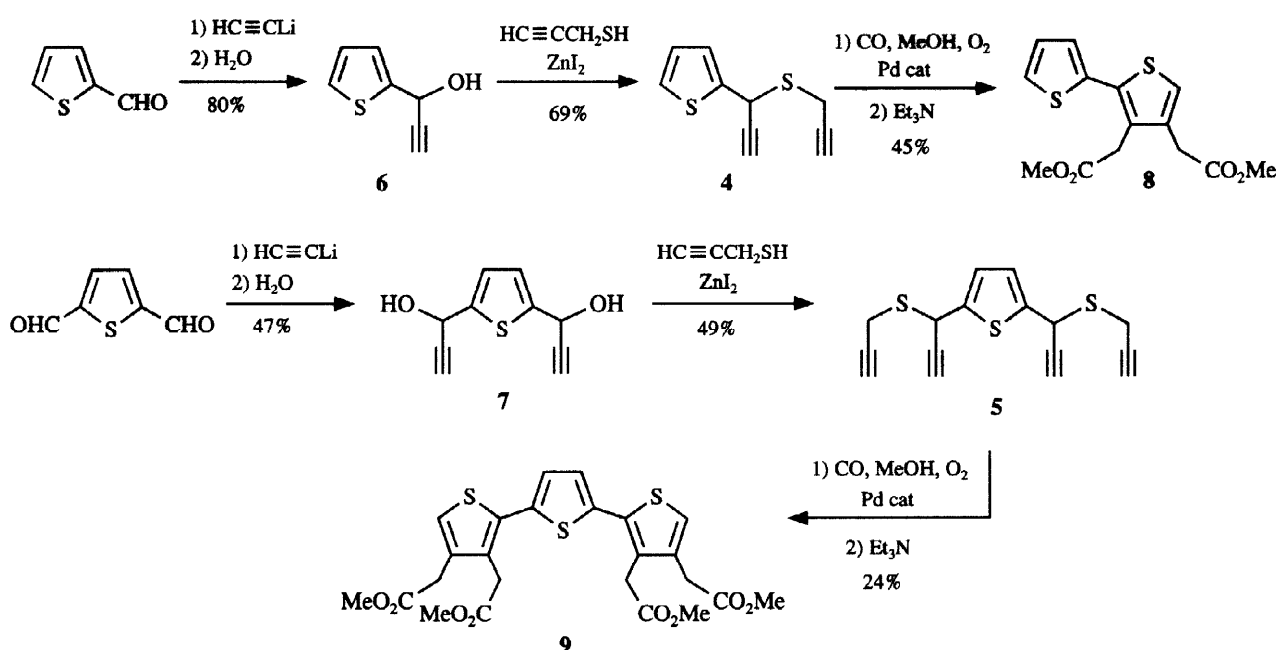
We now wish to report the synthesis of a new symmetrical 3,4-disubstituted thiophene derivative, 3,4-*bis*[(methoxycarbonyl)methyl]thiophene, by a two-step procedure involving an oxidative cyclization-dimethoxycarbonylation of diprop-2-ynyl sulfide, readily available from propynyl bromide and sodium sulfide, followed by base-catalysed aromatization. The synthesis of new *bis*-, *ter*- and *pentathiophene* derivatives in which the thiophene rings are alternately 3,4-substituted with (methoxycarbonyl)methyl chains is also described.

## 2. Results and discussion

Earlier we reported a new and efficient method for the oxidative carbonylation of a variety of acetylenic substrates catalysed by PdI<sub>2</sub> in conjunction with KI.<sup>12</sup> When the method was applied to diprop-2-ynylsulfide **1**, dialkoxycarbonylation occurred in conjunction with ring



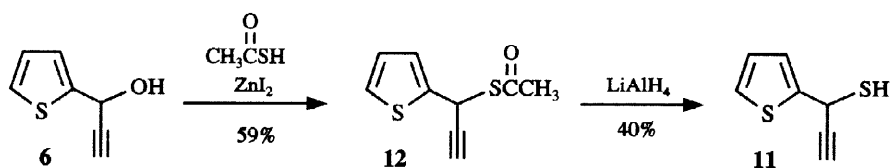
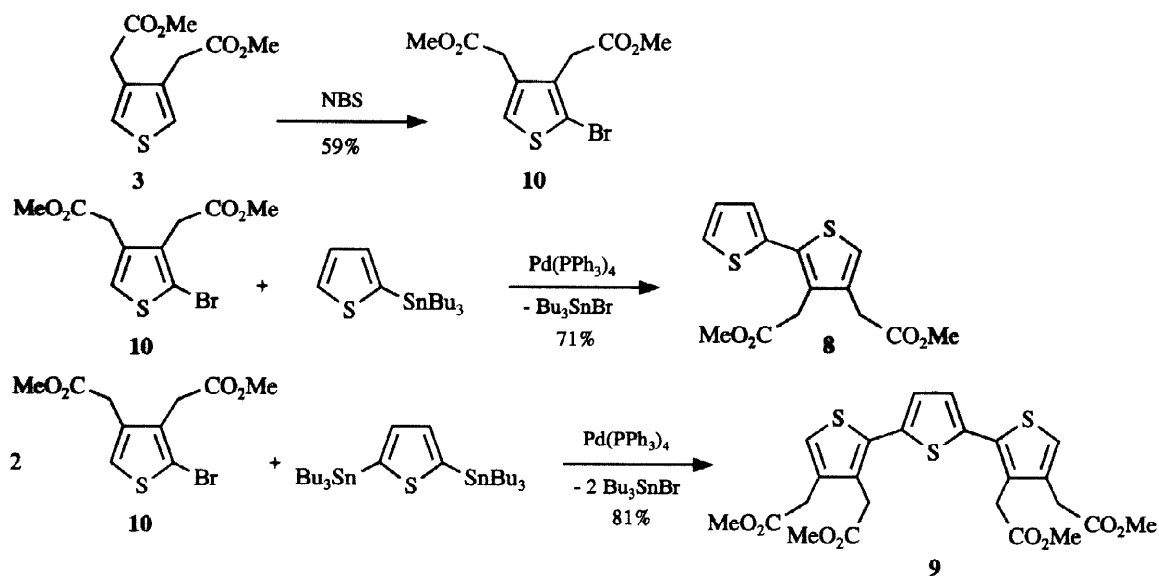
The same sequence of oxidative dicarbonylation-isomerization was applied to 2-[1-(prop-2-ynylthio)prop-2-ynyl]thiophene **4** and 2,5-bis[1-(prop-2-ynylthio)prop-2-ynyl]thiophene **5** (readily available from  $\text{ZnI}_2$ -promoted condensation<sup>16</sup> of prop-2-yn-1-thiol and propynyl alcohols **6** and **7**, respectively) to give the new *bis*- and *ter*thiophene derivatives **8** and **9** in moderate yields (45% and 24%, Scheme 2).



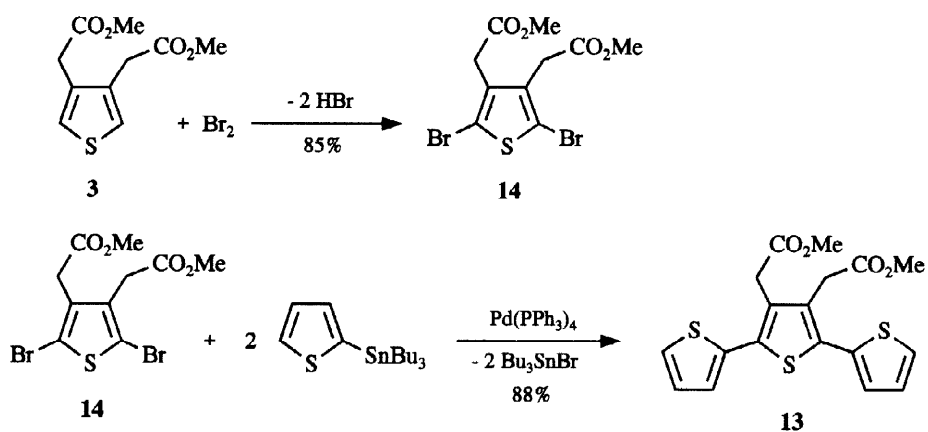
Scheme 2

Stille coupling<sup>17</sup> between 2-(tributylstannyl)thiophene or 2,5-bis(tributylstannyl)thiophene and 2-bromo-3,4-bis[(methoxycarbonyl)methyl]thiophene **10**, easily prepared by monobromination of **3**, provided an alternative method for making oligothiophenes such as **8** and **9** (Scheme 3).

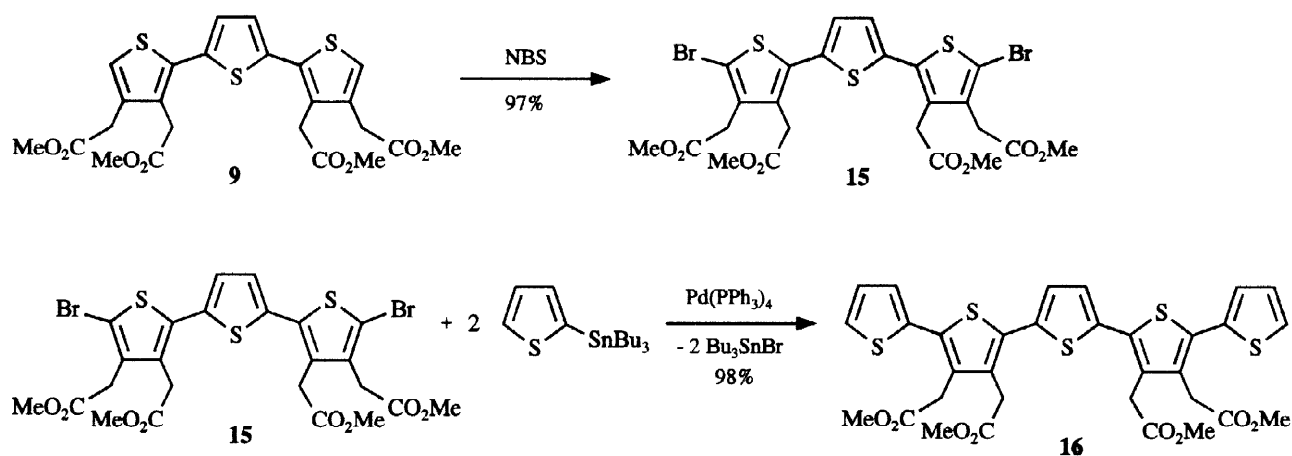
Dipropynylsulfides analogous to **4** and **5** but containing additional thienyl substituent(s) at the methylene group(s), possible precursors of new interesting *ter*- and *pent*thiophene derivatives, could not be prepared by direct condensation between **6** or **7** and 1-(2-thienyl)prop-2-yn-1-thiol **11** (readily available by reduction of the corresponding thiolacetate **12** as shown in Scheme 4). In fact, neither the  $\text{ZnI}_2$ -catalysed reaction nor a possible alternative such as the Mitsunobu reaction<sup>18</sup> worked with this thiol.



However, the desired *ter*thiophene **13** was successfully prepared by Stille coupling between 2-(tributylstannyl)thiophene and 2,5-dibromo-3,4-*bis*[(methoxycarbonyl)methyl]thiophene **14** (75% overall yield from **3**, Scheme 5).



Analogously, the coupling reaction between 2-(tributylstannyl)thiophene and 5,5<sup>||</sup>-dibromo-3,4,3<sup>||</sup>,4<sup>||</sup>*tetra*[(methoxycarbonyl)methyl]-2,2<sup>|</sup>,2<sup>||</sup>-*ter*thiophene **15** afforded the *pentathiophene* **16** in 95% overall yield based on **9** (Scheme 6).



Scheme 6

In conclusion, we have described synthetic routes to new *mono*-, *bis*-, *ter*- and *pentathiophenes* containing alternating 3,4-bis[(methoxycarbonyl)methyl]substituted rings. Our synthetic methodology is based on the oxidative dicarbonylation method, applied to dipropynyl sulfides **1**, **5** and **8**, and the Stille coupling between 2-(tributylstannyl)thiophene or 2,5-*bis*(tributylstannyl)thiophene and bromo derivatives **10**, **14** and **15**.

The use of these new thiophene derivatives as monomers for the synthesis of polythiophenic materials is in progress.

### 3. Experimental

Mps were determined on a Reichert Thermovar melting point apparatus and are uncorrected. Elemental analyses were carried out with a Carlo Erba Elemental Analyser Mod. 1106. IR spectra were recorded on a Perkin-Elmer Paragon 1000 PC FT-IR spectrometer. Mass spectra were obtained using an HP 5972A spectrometer at 70 eV ionizing voltage and a VG Analytical

ZAB-2F. UV spectra were taken in MeOH with a Hitachi U-2000 spectrophotometer.  $^1\text{H}$  NMR spectra were taken on a Bruker AC300 spectrometer and run on  $\text{CDCl}_3$  solutions with  $\text{Me}_4\text{Si}$  as internal standard. Chemical shifts and coupling constants ( $J$ ) are given as  $\delta$  values (ppm) and in Hz, respectively.

The reaction mixtures were analysed by TLC ( $\text{SiO}_2$  or  $\text{Al}_2\text{O}_3$ ) or by GLC using capillary columns with polymethylsilicone + 5% phenylsilicone (HP-5) as the stationary phase. Products were separated by conventional extraction techniques, followed by chromatographic procedures on silica or alumina with suitable eluents. Merck silica gel 60 (60-230 mesh) and neutral alumina 90 (70-230 mesh) were used for column chromatography. Analytical TLC plates and silica gel 60F254 for PTLC were purchased from Merck.

2-(Tributylstannyl)thiophene, 2-formylthiophene, *tetrakis*(triphenylphosphine)palladium(0),  $\text{PdI}_2$  and  $\text{ZnI}_2$  were commercial products. Prop-2-ynyl-1-thiol,<sup>19</sup> diprop-2-ynylsulfide **1**,<sup>20</sup> 2,5-diformylthiophene<sup>21</sup> and 2,5-*bis*(tributylstannyl)thiophene<sup>22</sup> were prepared according to literature procedures.

### 3.1. Oxidative carbonylation of diprop-2-ynyl sulfide **1**.

A 300 mL stainless steel autoclave (Parr) with magnetic stirring was charged in the presence of air with 20.0 mg of  $\text{PdI}_2$  (0.056 mmol), 92.2 mg of KI (0.56 mmol) and 1.22 g (11.1 mmol) of **1** dissolved in 22 mL of methanol. The autoclave was pressurized with CO (15 atm) and air (up to 20 atm of total pressure) and stirred and heated at 40 °C. After 5 h, the reaction mixture was cooled, methanol removed *in vacuo* and the residue extracted with  $\text{CH}_2\text{Cl}_2$ . Carbonylation products were separated by column chromatography [ $\text{SiO}_2$ , hexane-ethyl acetate 98:2; order of elution: **2** (*Z,Z* isomer), **2** (*E,Z* isomer), **3**].

### 3.2. 3,4-Bis[(methoxycarbonyl)methylene]tetrahydrothiophene **2**

#### 3.2.1. *Z,Z* isomer

Pale yellow solid, mp 85–88 °C. Found: C, 52.7%; H, 5.2; S, 13.9. Calcd for  $\text{C}_{10}\text{H}_{12}\text{O}_4\text{S}$ : C, 52.6; H, 5.3; S, 14.0. IR (film):  $\nu/\text{cm}^{-1}$  2946 (vw), 1710 (s), 1636 (m), 1463 (m), 1359 (m),

1259 (m), 1228 (m), 1198 (m), 1176 (s), 995 (w) and 860 (w);  $^1\text{H NMR}$ :  $\delta/\text{ppm}$  3.77 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 4.10 (d, 4 H,  $^4J = 2.1$ , 2  $\text{CH}_2$ ) and 6.32 (t, 2 H,  $^4J = 2.1$ , 2 =CH);  $\text{MS}$ :  $m/z$  228 ( $\text{M}^+$ , 3), 197 (23), 196 (89), 169 (13), 168 (50), 167 (10), 165 (17), 164 (76), 153 (16), 138 (17), 137 (100), 125 (36), 111 (29), 110 (18), 109 (31), 97 (16), 69 (14), 65 (16), 63 (14) and 59 (19).

### 3.2.2. *E,Z isomer*

Pale yellow solid, mp 79–82 °C. Found: C, 52.6%; H, 5.3; S, 14.0. Calcd for  $\text{C}_{10}\text{H}_{12}\text{O}_4\text{S}$ : C, 52.6; H, 5.3; S, 14.0. IR (film):  $\nu/\text{cm}^{-1}$  2919 (vw), 2850 (vw), 1724 (s), 1699 (s), 1637 (w), 1432 (w), 1380 (w), 1201 (s), 1179 (w), 1149 (m), 894 (w) and 880 (w);  $^1\text{H NMR}$ :  $\delta/\text{ppm}$  3.53 (d, 2 H,  $^4J = 1.6$ ,  $\text{CH}_2$ ), 3.74 (s, 3 H,  $\text{CO}_2\text{Me}$ ), 3.75 (s, 3 H,  $\text{CO}_2\text{Me}$ ), 4.14 (d, 2 H,  $^4J = 2.3$ ,  $\text{CH}_2$ ), 6.03 (t, 1 H,  $^4J = 1.6$ , =CH); and 6.86 (t, 2 H,  $^4J = 2.3$ , =CH);  $\text{MS}$ :  $m/z$  228 ( $\text{M}^+$ , 1), 197 (16), 196 (98), 169 (43), 168 (45), 165 (21), 164 (65), 153 (16), 138 (16), 137 (100), 136 (82), 125 (31), 111 (26), 110 (18), 109 (32), 108 (10), 97 (18), 69 (14), 65 (17), 63 (16), 59 (21) and 51 (11).

### 3.3. 3,4-Bis[(methoxycarbonyl)methyl]thiophene 3.

The crude reaction mixture from oxidative carbonylation of **1** was added to  $\text{Et}_3\text{N}$  (450 mg, 4.44 mmol) and stirred at 60°C for 3 h. Column chromatography ( $\text{SiO}_2$ , hexane-ethyl acetate 1 : 1) afforded 1.0 g (40% based on starting **1**) of pure **3** as a colourless oil. Found: C, 52.6%; H, 5.3; S, 14.1 Calcd for  $\text{C}_{10}\text{H}_{12}\text{O}_4\text{S}$ : C, 52.6; H, 5.3; S, 14.0. IR (film):  $\nu/\text{cm}^{-1}$  3101 (w), 2999 (w), 2953 (m), 2844 (w), 1731 (s), 1435 (s), 1414 (m), 1336 (s), 1264 (s), 1201 (s), 1167 (s), 1012 (s), 933 (w), 893 (w), 867 (w), 803 (m), 735 (w) and 659 (w); UV:  $\lambda_{\text{max}}$  (MeOH) = 238 nm;  $^1\text{H NMR}$ :  $\delta/\text{ppm}$  3.64 (s, 4 H, 2  $\text{CH}_2$ ), 3.69 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), and 7.17 (s, 2 H, aromatic);  $\text{MS}$ :  $m/z$  228 ( $\text{M}^+$ , 10), 196 (53), 169 (39), 168 (28), 164 (31), 137 (38), 136 (32), 111 (100), 110 (22), 109 (23) and 59 (15).



### 3.4. 2-[1-(Prop-2-ynylthio)prop-2-ynyl]thiophene 4.

The method of Guindon<sup>16</sup> was employed. To a solution of **6** (5.65 g, 41 mmol) in dry 1,2-dichloroethane (85 mL) dried ZnI<sub>2</sub> (6.54 g, 20.5 mmol) was added under nitrogen. The resulting yellow suspension was stirred for 15 min, then prop-2-yn-1-thiol (3.56 g, 49.4 mmol) was added and the mixture was stirred for 30 min at room temperature. The reaction was quenched with water (30 mL) and extracted with CH<sub>2</sub>Cl<sub>2</sub> to give, after purification through column chromatography (SiO<sub>2</sub>, hexane-chloroform 9:1), pure **4** as a yellow oil (5.42 g, 69%). Found: C, 62.6%, H, 4.3, S, 33.2. Calcd for C<sub>10</sub>H<sub>8</sub>S<sub>2</sub>: C, 62.5, H, 4.2, S, 33.3. IR (film):  $\nu/\text{cm}^{-1}$  3290 (s), 3103 (vw), 2948 (w), 2912 (w), 2117 (w), 1601 (w), 1427 (w), 1406 (w), 1312 (vw), 1283 (w), 1233 (m), 1175 (vw), 1040 (vw), 945 (vw), 880 (vw), 852 (w), 835 (w), 707 (s) and 651 (s); <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  2.28–2.31 (m, 1 H, CH<sub>2</sub>C≡CH), 2.64 (d, 1 H, <sup>4</sup>J = 2.5, CHC≡CH), 3.25 (distorted dd, 1 H, <sup>2</sup>J = 16.7, <sup>4</sup>J = 2.7, CHH), 3.53 (distorted dd, 1 H, <sup>2</sup>J = 16.7, <sup>4</sup>J = 2.5, CHH), 5.25 (dd, 1 H, <sup>4</sup>J<sub>1</sub> = 2.5, <sup>4</sup>J<sub>2</sub> = 0.7, CH), 6.93 (dd, 1 H, <sup>3</sup>J<sub>1</sub> = 5.1, <sup>3</sup>J<sub>2</sub> = 3.6, H-4), 7.16 (distorted ddd, 1 H, <sup>3</sup>J = 3.6, <sup>4</sup>J<sub>1</sub> = 1.2, <sup>4</sup>J<sub>2</sub> = 0.7, H-3), 7.25 (dd, 1 H, <sup>3</sup>J = 5.1, <sup>4</sup>J = 1.2, H-5); MS: *m/z* 192 (M<sup>+</sup>, 3), 121 (100), 77 (14) and 69 (12).

### 3.5. 2,5-Bis(prop-2-ynylthio)prop-2-ynyl]thiophene 5.

The procedure described for **4** was followed using 5.07 g (26.4 mmol) of **7**, 210 mL of dry 1,2-dichloroethane, 8.7 g (27.3 mmol) of dried ZnI<sub>2</sub> and 4.56 g (63.4 mmol) of prop-2-yn-1-thiol. Owing to the low solubility of **7** in 1,2-dichloroethane, heating of the mixture at 45 °C before the addition of ZnI<sub>2</sub> was needed. Flash chromatography (hexane-ethyl acetate 85 : 15) afforded 3.88 g (49%) of **5** as a yellow oil. Found: C, 64.1%, H, 3.9, S, 32.1. Calcd for C<sub>16</sub>H<sub>12</sub>S<sub>3</sub>: C, 64.0, H, 4.0, S, 32.0. IR (film):  $\nu/\text{cm}^{-1}$  3289 (s), 2944 (vw), 2908 (vw), 2117 (vw), 1605 (vw), 1469 (vw), 1403 (w), 1235 (m), 1181 (w), 1040 (w), 954 (w), 815 (w), 731 (w), and 648 (s); <sup>1</sup>H NMR:  $\delta/\text{ppm}$  2.29–2.31 (m, 2 H, 2 CH<sub>2</sub>C≡CH), 2.65 (d, 2 H, <sup>4</sup>J = 2.5, 2 CHC≡CH), 3.28 (distorted dd, 2 H, <sup>2</sup>J = 16.7, <sup>4</sup>J = 2.6, 2 CHH), 3.53 (distorted dd, 2 H, <sup>2</sup>J =

16.7,  $^4J = 2.6$ , 2 CHH), 5.19 (d, 2 H,  $^4J = 2.5$ , 2 CH), 7.00 (s, 2 H, aromatic); FAB-MS ( $v^+$ , NBA):  $m/z$  301 [ $(M+1)^+$ , 4], 300 [ $M^+$ , 4], 261 (6), 229 (93), 189 (100) and 158 (91).

### 3.6. 1-(2-Thienyl)prop-2-yn-1-ol 6.

This alkynol, prepared by ethynylation<sup>23</sup> of 2-formylthiophene, was a colourless liquid, bp 42 °C/0.01 mmHg (yield = 80%). Found: C, 61.0%; H, 4.2; S, 23.2. Calcd for  $C_7H_6OS$ : C, 60.9; H, 4.3; S, 23.2. IR (film):  $\nu/cm^{-1}$  3374 (m, br), 3290 (s), 3107 (w), 2875 (w), 2119 (w), 1434 (m), 1291 (m), 1267 (m), 1229 (m), 1170 (w), 1019 (s), 934 (m), 919 (m), 853 (m), 841 (m) and 757 (w);  $^1H$  NMR:  $\delta/ppm$  2.68 (d, 1 H,  $^4J = 2.2$ ,  $C\equiv CH$ ), 5.63 (s br, 1 H,  $CHOH$ ), 6.97 (dd, 1 H,  $^3J_1 = 5.1$ ,  $^3J_2 = 3.5$ , H-4), 7.16-7.19 (m, 1 H, H-3) and 7.30 (dd, 1 H,  $^3J = 5.1$ ,  $^4J = 1.4$ , H-5); MS:  $m/z$  140 ( $M^++2$ , 5), 139 ( $M^++1$ , 10), 138 ( $M^+$ , 100), 137 (46), 121 (51), 111 (20), 110 (11), 109 (27), 105 (24), 85 (79), 84 (26), 77 (24), 69 (21), 66 (17), 65 (13), 63 (13), 58 (17), 57 (14), 53 (57) and 51 (17).

### 3.7. 2,5-Bis[1-(1-hydroxyprop-2-ynyl)]thiophene 7.

This alkynol, prepared by ethynylation<sup>23</sup> of 2,5-diformylthiophene,<sup>21</sup> was a pale yellow solid, mp 120-125 °C (dec.) (yield = 47%). Found: C, 62.6%; H, 4.2; S, 16.8. Calcd for  $C_{10}H_8O_2S$ : C, 62.5; H, 4.2; S, 16.7. IR (KBr):  $\nu/cm^{-1}$  3340 (m), 3280 (s), 2119 (w), 1655 (w), 1475 (w), 1304 (w), 1273 (w), 1217 (w), 1131 (w), 1018 (s), 920 (w), 823 (w), 771 (m), 696 (m) and 671 (m);  $^1H$  NMR:  $\delta/ppm$  3.12 (d, 2 H,  $^4J = 2.3$   $C\equiv CH$ ), 5.65 (s br, 2  $CHOH$ ), 6.99 (s, 2 H, aromatic); MS:  $m/z$  194 ( $M^++2$ , 1), 193 ( $M^++1$ , 3), 192 ( $M^+$ , 23), 175 (10), 139 (12), 138 (9), 137 (100), 121 (44), 109 (18), 102 (6), 93 (5), 85 (11), 77 (14), 69 (21), 65 (16) and 53 (51).

### 3.8. 3,4-Bis[(methoxycarbonyl)methyl]-2,2<sup>l</sup>-bithiophene **8**.

#### 3.8.1. Method A: oxidative carbonylation of **4**.

The method described for **3** was employed, using 70 mg of PdI<sub>2</sub> (0.194 mmol), 323 mg of KI (1.95 mmol) and 1.12 g (5.8 mmol) of **4** dissolved in 58 mL of methanol. The autoclave was pressurized with CO (15 atm) and air (up to 20 atm of total pressure) and stirred and heated at 70 °C for 2 h. The reaction mixture was cooled and methanol removed *in vacuo*. The residue was extracted with CH<sub>2</sub>Cl<sub>2</sub>, added of Et<sub>3</sub>N (235 mg, 2.32 mmol) and stirred at 25°C for 2 h. Column chromatography (SiO<sub>2</sub>, hexane-ethyl acetate 7 : 3) afforded 810 mg (45%) of **8** as a colourless oil. Found: C, 54.3%; H, 4.4; S, 20.6 Calcd for C<sub>14</sub>H<sub>14</sub>O<sub>4</sub>S<sub>2</sub>: C, 54.2; H, 4.5; S, 20.7. IR (film):  $\nu/\text{cm}^{-1}$  3110 (vw), 3074 (vw), 2998 (vw), 2949 (w), 2840 (vw), 1714 (s), 1640 (m), 1434 (m), 1351 (m), 1253 (m), 1201 (s), 1174 (s), 993 (vw), 868 (w), 834 (w), 735 (w) and 704 (m); UV:  $\lambda_{\text{max}}$  (MeOH) = 288 nm; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  3.66 (s, 2 H, CH<sub>2</sub>), 3.70 (s, 3 H, CO<sub>2</sub>Me), 3.71 (s, 3 H, CO<sub>2</sub>Me), 3.75 (s, 2 H, CH<sub>2</sub>), 7.08 (dd, 1 H, <sup>3</sup>J<sub>7</sub> = 5.1, <sup>3</sup>J<sub>2</sub> = 3.6, H-4<sup>l</sup>), 7.16 (s, 1 H, H-5), 7.19 (dd, 1 H, <sup>3</sup>J = 3.6, <sup>4</sup>J = 1.2, H-3<sup>l</sup>) and 7.34 (dd, 1 H, <sup>3</sup>J = 5.1, <sup>4</sup>J = 1.2, H-5<sup>l</sup>); MS:  $m/z$  312 (M<sup>+</sup>+2, 11), 311 (M<sup>+</sup>+1, 19), 310 (M<sup>+</sup>, 97), 278 (52), 252 (13), 251 (75), 250 (26), 246 (11), 223 (11), 220 (17), 219 (51), 218 (100), 207 (11), 194 (11), 193 (79), 192 (22), 191 (69), 190 (29), 178 (11), 177 (10), 147 (34), 121 (16), 115 (12), 95 (13), 77 (11), 69 (18) and 59 (33).

#### 3.8.2. Method B: Stille coupling between **10** and 2-(tributylstannyl)thiophene.

A mixture of **10** (0.74 g, 2.42 mmol), 2-(tributylstannyl)thiophene (1.07 g, 2.87 mmol), Pd(PPh<sub>3</sub>)<sub>4</sub> (0.11 g, 0.096 mmol) in dry *N,N*-dimethylformamide (DMF) (9 mL) was heated (oil bath temperature = 105 °C) with stirring for 1 h in nitrogen atmosphere. The reaction was quenched with water and extracted with CH<sub>2</sub>Cl<sub>2</sub>. After drying over CaCl<sub>2</sub>, column chromatography (SiO<sub>2</sub>, hexane-ethyl acetate 7:3) afforded pure **8** (0.53 g, 71%).

### 3.9. 3,4,3<sup>||</sup>,4<sup>||</sup>-Tetra[(methoxycarbonyl)methyl]-2,2<sup>l</sup>,2<sup>||</sup>-terthiophene **9**.

#### 3.9.1. Method A: oxidative carbonylation of **5**.

The method described for **3** was employed, using 180 mg of PdI<sub>2</sub> (0.50 mmol), 830 mg of KI (5.0 mmol) and 0.75 g (2.5 mmol) of **5** dissolved in 50 mL of a 1:1 mixture of methanol and 1,2-dimethoxyethane. The autoclave was pressurized with CO (15 atm) and air (up to 20 atm of total pressure) and stirred and heated at 70 °C for 15 h. The reaction mixture was cooled and methanol removed *in vacuo*. The residue was extracted with CH<sub>2</sub>Cl<sub>2</sub>, added of Et<sub>3</sub>N (253 mg, 2.5 mmol) and stirred at 25 °C for 5 h. Column chromatography (SiO<sub>2</sub>, hexane-ethyl acetate 7:3) afforded 322 mg (24%) of **9** as a pale yellow solid, mp 101-102 °C. Found: C, 53.6%; H, 4.5; S, 18.0 Calcd for C<sub>24</sub>H<sub>24</sub>O<sub>8</sub>S<sub>3</sub>: C, 53.7; H, 4.5; S, 17.9. IR (KBr):  $\nu/\text{cm}^{-1}$  3006 (vw), 2953 (w), 2922 (vw), 1735 (s), 1437 (m), 1341 (m), 1198 (s), 1168 (s), 982 (m), 890 (w) and 721 (m); UV:  $\lambda_{\text{max}}$  (MeOH) = 326 nm; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  3.66 (d, 4 H, <sup>4</sup>J = 0.9, 2 CH<sub>2</sub>), 3.71 (s, 6 H, 2 CO<sub>2</sub>Me), 3.72 (s, 6 H, 2 CO<sub>2</sub>Me), 3.78 (s, 4 H, 2 CH<sub>2</sub>), 7.16 (s, 2 H, H-3<sup>l</sup>, H-4<sup>l</sup>), 7.18 (t, 2 H, <sup>4</sup>J = 0.9, H-5, H-5<sup>||</sup>); FAB-MS ( $\nu^+$ , NBA): m/z 538 [(M+2)<sup>+</sup>, 24], 537 [(M+1)<sup>+</sup>, 40], 536 (M<sup>+</sup>, 100), 505 (9), 477 (9), 445 (13), 417 (41) and 389 (20).

#### 3.9.2. Method B: Stille coupling between **10** and 2,5-bis(tributylstannyl)thiophene.

A mixture of **10** (1.3 g, 4.25 mmol), 2,5-bis(tributylstannyl)thiophene (1.27 g, 1.92 mmol), Pd(PPh<sub>3</sub>)<sub>4</sub> (0.087 g, 0.075 mmol) in dry DMF (11 mL) was heated (oil bath temperature = 105 °C) with stirring for 1 h under nitrogen. The reaction was quenched with water and extracted with CH<sub>2</sub>Cl<sub>2</sub>. After drying over CaCl<sub>2</sub>, column chromatography (SiO<sub>2</sub>, hexane-ethyl acetate 8:2) afforded crude **9** as a pale yellow solid (0.92 g, 81% based on **10**). Recrystallization from MeOH gave pure **9** as a pale yellow crystals (mp 101-102 °C) (0.72 g, 63%). Additional crystals were obtained by repeated crystallization from the mother liquors yielding an additional 10%.

### 3.10. 2-Bromo-3,4-bis[(methoxycarbonyl)methylthiophene 10.

A solution of *N*-bromosuccinimide (NBS) (3 g, 16.9 mmol) in dry DMF (50 mL) was added dropwise (*ca.* 20 min) under nitrogen to a cooled solution (-20 °C) of **3** (3.85 g, 16.9 mmol) in dry DMF (150 mL). The mixture was warmed up to room temperature and let stir overnight. After DMF was evaporated *in vacuo*, the residue was extracted with CH<sub>2</sub>Cl<sub>2</sub> (100 mL) and added of ice. The organic phase was separated and washed with brine. After drying over CaCl<sub>2</sub>, column chromatography (SiO<sub>2</sub>, hexane-ethyl acetate 8:2) afforded pure **10** as a colourless oil (3.7 g, 71%). Found: C, 39.2%, H, 3.5, S, 10.5. Calcd for C<sub>10</sub>H<sub>11</sub>BrO<sub>4</sub>S: C, 39.1, H, 3.6, S, 10.4. IR (film):  $\nu/\text{cm}^{-1}$  3095 (w), 2999 (w), 2950 (m), 2842 (w), 1731 (s), 1435 (s), 1412 (m), 1386 (m), 1335 (s), 1265 (s), 1198 (s), 1162 (s), 1109 (w), 1014 (m), 951 (m) and 720 (w); <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  3.63 (s, 2 H, CH<sub>2</sub>), 3.67 (s, 2 H, CH<sub>2</sub>), 3.69 (s, 3 H, CO<sub>2</sub>Me), 3.70 (s, 3 H, CO<sub>2</sub>Me) and 7.16 (s, 1 H, aromatic); MS:  $m/z$  308 [(M<sup>+</sup>+2), 13], 306 (M<sup>+</sup>, 13), 276 (59), 274 (58), 249 (34), 248(30), 247 (35), 246 (28), 217 (35), 216 (41), 215 (35), 214 (37), 191 (90), 189 (100), 167 (23), 110 (27), 109 (43), 108 (19), 69 (49), 65 (36) and 59 (33).

### 3.11. 1-(2-Thienyl)prop-2-yn-1-thiol 11.

The method of Volante<sup>24</sup> was employed. A solution of **12** (5.3 g, 27.0 mmol) in dry ether (50 mL) was added dropwise to a suspension of LiAlH<sub>4</sub> (560 mg, 14.7 mmol) in 20 mL of dry ether under nitrogen at -5 °C - 0 °C. After the reaction mixture was warmed up to room temperature and stirred for 3 h, the excess hydride was destroyed by careful addition of 10% HCl, and the layers were separated. The aqueous phase was extracted with ether, and the combined organic phases dried over Na<sub>2</sub>SO<sub>4</sub>. Distillation under reduced pressure (42 °C, 0.9 mmHg) afforded pure **11** as a yellow oil (1.65 g, 40%). Found: C, 54.4%, H, 4.0, S, 41.6. Calcd for C<sub>7</sub>H<sub>6</sub>S<sub>2</sub>: C, 54.5, H, 3.9, S, 41.6. IR (film):  $\nu/\text{cm}^{-1}$  3288 (s), 3105 (vw), 2912 (vw), 1433 (w), 1279 (m), 1232 (w), 1041 (w), 851 (w), 834 (w), 705 (s) and 658 (s); <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  2.64 (d, 1 H, J = 2.5, ≡CH), 2.88 (d, 1 H, J = 6.8, SH), 5.12 (ddd, 1 H, <sup>3</sup>J

= 6.8,  $^4J_1 = 2.5$ ,  $^4J_2 = 0.8$ , CH), 6.92 (dd, 1 H,  $^3J_1 = 5.0$ ,  $^3J_2 = 3.5$ , H-4), 7.12–7.16 (m, 1 H, H-3), 7.24 (dd, 1 H,  $^3J = 5.0$ ,  $^4J = 1.4$ , H-5); MS: m/z 154 ( $M^+$ , 3), 121 (100), 77 (14), 69 (12), 63 (6) and 51 (5).

### 3.12. 1-(2-Thienyl)prop-2-ynyl-1-thiolacetate **12**.

The method of Gauthier<sup>25</sup> was employed. To a solution of 7.32 g (53.0 mmol) of **6** in dry 1,2-dichloroethane (110 mL), dried ZnI<sub>2</sub> (8.8 g, 27.6 mmol) was added under nitrogen. The resulting yellow suspension was stirred for 15 min, then prop-2-yn-1-thiol (4.79 g, 63 mmol) was added and the stirring was continued for additional 30 min. The reaction was quenched with water (110 mL) and the layers were separated. The aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub>, and the combined organic phases dried over CaCl<sub>2</sub>. Distillation under reduced pressure (55 °C, 0.01 mmHg) afforded pure **12** as a colourless oil (6.1 g, 59%). Found: C, 55.0%, H, 4.2, S, 32.7. Calcd for C<sub>9</sub>H<sub>8</sub>OS<sub>2</sub>: C, 55.1, H, 4.1, S, 32.7. IR (film):  $\nu/\text{cm}^{-1}$  3288 (s), 3107 (vw), 3074 (vw), 2915 (vw), 2120 (vw), 1695 (s), 1431 (w), 1353 (w), 1272 (w), 1231 (w), 1131 (s), 1109 (m), 951 (m), 853 (w), 705 (s) and 627 (s); <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta/\text{ppm}$  2.36 (s, 3 H, CH<sub>3</sub>CO), 2.56 (d, 1 H,  $^4J = 2.5$ ,  $\equiv\text{CH}$ ), 5.78 (dd, 1 H,  $^4J_1 = 2.5$ ,  $^4J_2 = 0.7$ , CH), 6.92 (dd, 1 H,  $^3J_1 = 5.2$ ,  $^3J_2 = 3.5$ , H-4), 7.15–7.18 (m, 1 H, H-3), 7.23 (dd, 1 H,  $^3J = 5.2$ ,  $^4J = 1.3$ , H-5); MS: m/z 196 ( $M^+$ , 14), 154 (14), 153 (14), 121 (100), 77 (20) and 69 (16).

### 3.13. 3<sup>1</sup>,4<sup>1</sup>-Bis[(methoxycarbonyl)methyl]-2,2<sup>1</sup>,2<sup>11</sup>-terthiophene **13**.

A mixture of **14** (2.5 g, 6.5 mmol), 2-(tributylstannyl)thiophene (5.6 g, 15 mmol), Pd(PPh<sub>3</sub>)<sub>4</sub> (0.3 g, 0.26 mmol) in dry DMF (33 mL) was heated (oil bath temperature = 105 °C) with stirring for 1.5 h in nitrogen atmosphere. The reaction was quenched with water and extracted with CH<sub>2</sub>Cl<sub>2</sub>. After drying over CaCl<sub>2</sub>, flash chromatography (hexane-ethyl acetate 6:4) afforded crude **13** as a pale yellow solid (2.24 g, 88%). Repeated crystallization from CH<sub>2</sub>Cl<sub>2</sub>-hexane gave pure **13** as colourless crystals (mp 119–120 °C) (2.04 g, 80%). Found: C, 55.2%, H, 4.1, S, 24.4. Calcd for C<sub>18</sub>H<sub>16</sub>O<sub>4</sub>S<sub>3</sub>: C, 55.1, H, 4.1, S, 24.5. IR (KBr):  $\nu/\text{cm}^{-1}$  2997 (vw),

2949 (vw), 1731 (s), 1432 (w), 1343 (w), 1330(w), 1201 (m), 1175 (s) and 717 (m); ); UV:  $\lambda_{\max}$  (MeOH) = 320 nm;  $^1\text{H NMR}$  (300 MHz,  $\text{CDCl}_3$ ):  $\delta$ /ppm 3.73 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 3.78 (s, 4 H, 2  $\text{CH}_2$ ), 7.09 (dd, 2 H,  $^3J_1 = 5.3$ ,  $^3J_2 = 3.6$ , H-4, H-4<sup>||</sup>), 7.23 (dd, 2 H,  $^3J = 3.6$ ,  $^4J = 1.1$ , H-3, H-3<sup>||</sup>) and 7.36 (dd, 2 H,  $^3J = 5.3$ ,  $^4J = 1.1$ , H-5, H-5<sup>||</sup>); MS:  $m/z$  394 ( $\text{M}^+ + 2$ , 17), 393 ( $\text{M}^+ + 1$ , 22), 392 ( $\text{M}^+$ , 100), 360 (13), 333 (37), 332 (12), 302 (13), 301 (25), 300 (65), 275 (30), 274 (10), 273 (36), 272 (10), 241 (13), 240 (24), 227 (16), 208 (13), 207 (35), 136 (11), 127 (18), 121 (10), 69 (11) and 59 (16).

### 3.14. 2,5-Dibromo-3,4-bis[(methoxycarbonyl)methyl]thiophene 14.

A solution of  $\text{Br}_2$  (6.2 g, 38.8 mmol) in glacial acetic acid (6 mL) was added dropwise to a solution of **3** (1.78 g, 7.81 mmol) in glacial acetic acid (20 mL). The mixture was heated with stirring at 60 °C for 1 h, then poured into 40 ml of cold water added of  $\text{Na}_2\text{S}_2\text{O}_5$  to destroy the excess of bromine and extracted with  $\text{CH}_2\text{Cl}_2$ . After drying over  $\text{CaCl}_2$ , the solvent was evaporated *in vacuo*. The crude product was recrystallized from  $\text{CH}_2\text{Cl}_2$ -pentane to give pure **14** as pale yellow crystals (mp 88–89 °C) (2.55 g, 85%). Found: C, 31.2%, H, 2.7, S, 8.2. Calcd for  $\text{C}_{10}\text{H}_{10}\text{Br}_2\text{O}_4\text{S}$ : C, 31.1, H, 2.6, S, 8.3 IR (KBr):  $\nu/\text{cm}^{-1}$  3023 (vw), 3000 (vw), 2950 (w), 2845 (vw), 1732 (s), 1439 (s), 1277 (s), 1165 (s), 1122 (m), 1010 (s), 987 (m), 935 (m), 839 (m), 722 (w), and 643 (w);  $^1\text{H NMR}$ :  $\delta$ /ppm 3.67 (s, 4 H, 2  $\text{CH}_2$ ), 3.70 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ); MS:  $m/z$  388 [ $(\text{M}^+ + 4)$ , 10], 386 [ $(\text{M}^+ + 2)$ , 21], 384 ( $\text{M}^+$ , 10), 356 (41), 354 (69), 352(38), 327 (36), 324 (33), 322 (53), 296 (30), 295 (29), 294 (53), 271 (51), 269 (100), 267 (60), 247 (19), 189 (13), 188 (10), 108 (17), 69 (13) and 59 (24).

### 3.15. 5,5<sup>||</sup>-Dibromo-3,4,3<sup>||</sup>,4<sup>||</sup>tetra[(methoxycarbonyl)methyl]-2,2<sup>||</sup>,2<sup>||</sup>-terthiophene 15.

A solution of NBS (0.66 g, 3.72 mmol) in dry DMF (20 mL) was added dropwise (*ca.* 20 min) under nitrogen to a cooled solution (-20 °C) of **9** (1.0 g, 1.86 mmol) in dry DMF (50 mL). The mixture was warmed up to room temperature and let stir overnight. After DMF was evaporated *in vacuo*,  $\text{CH}_2\text{Cl}_2$  (40 mL) and ice were added to the residue. The organic phase

was separated, washed with brine and dried over  $\text{CaCl}_2$ . Solvent evaporation afforded crude **15** as a yellow solid (1.25 g, 97%). Repeated crystallization from MeOH gave pure **15** as pale yellow crystals (mp 141–142 °C) (1.13 g, 88 %). Found: C, 41.5%, H, 3.1, S, 14.0. Calcd for  $\text{C}_{24}\text{H}_{22}\text{Br}_2\text{O}_8\text{S}_3$ : C, 41.5, H, 3.2, S, 13.9. IR (KBr):  $\nu/\text{cm}^{-1}$  2994 (vw), 2952 (vw), 1741 (s), 1437 (w), 1273 (m) and 1007(w);  $^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta/\text{ppm}$  3.71 (s, 4 H, 2  $\text{CH}_2$ ), 3.72 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 3.73 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 3.76 (s, 4 H, 2  $\text{CH}_2$ ) and 7.15 (s, 2 H, H-3<sup>I</sup>, H-4<sup>I</sup>); FAB-MS ( $\nu^+$ , NBA):  $m/z$  696 [(M+4)<sup>+</sup>, 66], 694 [(M+2)<sup>+</sup>, 100], 692 ( $\text{M}^+$ , 45), 616 (16), 614 (15), 584 (14), 582 (12), 556 (18), 554 (15), 528 (7) and 526 (6).

### 3.16. 3<sup>I</sup>,4<sup>I</sup>,3<sup>II</sup>,4<sup>III</sup>-Tetra[(methoxycarbonyl)methyl]-2,2<sup>I</sup>,2<sup>II</sup>,2<sup>III</sup>,2<sup>IIII</sup>-pentathiophene **16**

A mixture of **15** (1.0 g, 1.44 mmol), 2-(tributylstannyl)thiophene (1.3 g, 3.47 mmol),  $\text{Pd}(\text{PPh}_3)_4$  (0.058 g, 0.05 mmol) in dry DMF (40 mL) was heated (oil bath temperature = 105 °C) with stirring for 1 h under nitrogen. The reaction was quenched with water and extracted with  $\text{CH}_2\text{Cl}_2$ . After drying over  $\text{CaCl}_2$ , column chromatography (hexane-ethyl acetate 1:1) afforded crude **16** as an orange solid (0.96 g, 95%). Repeated crystallization from MeOH gave pure **16** as orange crystals (mp 170–171 °C) (0.91 g, 90%). Found: C, 54.9%, H, 4.1, S, 22.8. Calcd for  $\text{C}_{32}\text{H}_{28}\text{O}_8\text{S}_5$ : C, 54.8, H, 4.0, S, 22.9. IR (KBr):  $\nu/\text{cm}^{-1}$  3102 (vw), 3068 (vw), 2996 (vw), 2954 (w), 1733 (s), 1436 (m), 1266 (m), 1246(m), 1190 (m), 1013 (m), 830 (w), and 708 (w); UV:  $\lambda_{\text{max}}$  (MeOH) = 360 nm;  $^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta/\text{ppm}$  3.73 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 3.74 (s, 6 H, 2  $\text{CO}_2\text{Me}$ ), 3.79 (s, 4 H, 2  $\text{CH}_2$ ), 3.82 (s, 4 H, 2  $\text{CH}_2$ ), 7.10 (dd, 2 H,  $^3J_1 = 5.1$ ,  $^3J_2 = 3.7$ , H-4, H-4<sup>IIII</sup>), 7.21 (s, 2 H, H-3<sup>II</sup>, H-4<sup>II</sup>), 7.23 (dd, 2 H,  $^3J = 3.7$ ,  $^4J = 1.2$ , H-3, H-3<sup>IIII</sup>) and 7.34 (dd, 2 H,  $^3J = 5.1$ ,  $^4J = 1.2$ , H-5, H-5<sup>IIII</sup>); FAB-MS ( $\nu^+$ , NBA):  $m/z$  702 [(M+2)<sup>+</sup>, 37], 701 [(M+1)<sup>+</sup>, 50], 700 ( $\text{M}^+$ , 100), 669 (5), 641 (16), 609 (7), 581 (17) and 553 (6).



#### 4. Acknowledgements

The present work has been carried out with the financial contribution of Progetto Finalizzato Materiali Speciali per Tecnologie Avanzate II of Consiglio Nazionale delle Ricerche.

#### 5. References

1. Press, J. B. *Pharmacologically active compounds and other thiophene derivatives*. In: Gronowitz, S., ed. *Thiophene and its derivatives*, vol 44 part one. New York, John Wiley, 1985; pp. 353-436.
2. Roncali, J. *Chem. Rev.* **1992**, *92*, 711-738.
3. Andersson, M. R.; Berggren, M.; Inganäs, O.; Gustafsson, G.; Gustafsson-Carberg, J. C.; Selse, D.; Hjertberg, T.; Wennerström, O. *Macromolecules* **1995**, *28*, 7525-7529.
4. McCullough, R. D.; Williams, S. P. *J. Am. Chem. Soc.* **1993**, *115*, 11608-11609.
5. McCullough, R. D.; Jayaraman, M. *J. Chem. Soc., Chem. Commun.* **1995**, 135-140.
6. Bojornholm, T.; Greve, D. R.; Gusler, T.; Petersen, J. C.; Jayaraman, M.; McCullough, R. D. *Adv. Materials* **1996**, *8*, 920-924.
7. Chen, T. A.; Wu, X.; Rieke, R. D. *J. Am. Chem. Soc.* **1995**, *117*, 233-244.
8. Bounan, M. M.; Meijer, E. W. *Adv. Materials* **1995**, *7*, 385-387.
9. Taylor, R. *Electrophilic substitution of thiophene and its derivatives*. In: Gronowitz, S., ed. *Thiophene and its derivatives*, vol 44 part two. New York, John Wiley, 1986; pp. 1-118.
10. Cagniant, P.; Cagniant, D.; Paquer, D.; Kirsch, G. *Alkylthiophenes and their reactions*. In: Gronowitz, S., ed. *Thiophene and its derivatives*, vol 44 part two. New York, John Wiley, 1986; pp 119-158.
11. Gronowitz, S. *Preparation of thiophenes by ring-closure reactions and from other ring systems*. In: Gronowitz, S., ed. *Thiophene and its derivatives*, vol 44 part one. New York, John Wiley, 1985; pp 1-214.
12. a) Gabriele, B.; Costa, M.; Salerno, G.; Chiusoli, G. P. *J. Chem. Soc., Chem. Commun.* **1992**, 1007-1008; b) Gabriele, B.; Costa, M.; Salerno, G.; Chiusoli, G. P. *J. Chem. Soc., Perkin Trans. 1* **1994**, 83-87; c) Gabriele, B.; Costa, M.; Salerno, G.; Chiusoli, G. P. *J. Chem. Soc., Chem. Commun.* **1994**, 1429-1430; d) Bonardi, A.; Costa, M.; Gabriele, B.; Salerno, G.; Chiusoli, G. P. *Tetrahedron Lett.* **1995**, *36*, 7495-7498; e) Gabriele, B.; Salerno, G.; De Pascali, F.; Costa, M.; Chiusoli, G. P. *J. Chem. Soc., Perkin Trans. 1* **1997**, 147-154; f) Bacchi, A.; Chiusoli, G. P.; Costa, M.; Gabriele, B.; Righi, C.; Salerno, G. *Chem. Commun.* **1997**, 1209-1210; g) Gabriele, B.; Salerno, G.; De Pascali, F.; Tomasi Scianò, G.; Costa, M.; Chiusoli, G. P. *Tetrahedron Lett.* **1997**, *38*, 6877-6880; h) Bacchi, A.; Chiusoli, G. P.; Costa, M.; Sani, C.; Gabriele, B.; Salerno, G. *J. Organomet. Chem.* **1998**, *562*, 35-43.
13. Chiusoli, G. P.; Costa, M.; Pergreffi, P.; Reverberi, S.; Salerno, G. *Gazz. Chim. Ital.* **1985**, *115*, 691-696.
14. Costa, M.; De Souza Santos, L.; Chiusoli, G. P.; Gabriele, B.; Salerno, G. *J. Mol. Catal.* **1993**, *78*, 151-158.
15. Chiusoli, G. P.; Costa, M.; Reverberi, S. *Synthesis* **1989**, 262-265.
16. Guindon, Y.; Frenette, R.; Fortin, R.; Rokach, J. *J. Org. Chem.* **1983**, *48*, 1357-59.
17. Stille, J. K. *Angew. Chem., Int. Ed. Engl.* **1986**, *25*, 508-524.
18. Mitsunobu, O. *Synthesis* **1981**, 1-28.

19. Eberhard, J. F.; Oakes, B. D. *U.S. Pat.* 3,037,934 **1962** (*Chem. Abstr.* **1962**, 57, P6970a).
20. Gal, Y. S.; Choi, S. K. *J. Polymer Science: Part C Polymer Letters* **1988**, 26, 115-121.
21. Feringa, B. L.; Hulst, R.; Rikers, R.; Brandsma, L. *Synthesis* **1988**, 316-318.
22. Zhenam, B.; Waikin, C.; Luping, Y. *Chem. Mater.* **1993**, 5, 2-3.
23. Midland, M. M. *J. Org. Chem.* **1975**, 40, 2250-2252.
24. Volante, R. P. *Tetrahedron Lett.* **1981**, 22, 3119-3122.
25. Gauthier, J. Y.; Bourdon, F.; Young, R. N. *Tetrahedron Lett.* **1986**, 27, 15-18.